

Material Composition for M50-314XX45

Product Information	
Part Number:	M50-314XX45
Part Description:	1.27mm pitch Socket
Part Weight (g):	(0.0161 * XX) +0.00401

Process Data	
Peak Reflow (Deg. C)	260°C for 10 seconds
Termination Finish	Gold over Nickel
RoHS Compliant? (Y/N)	Yes

Homogeneous Material Location	Weight (g)	Tolerance	Substance Name	CAS #
Contact - Phosphor Bronze	0.00704 * XX	5%	Copper	7440-50-8
	0.00047 * XX	1%	Tin	7440-31-5
	0.000014 * XX	0.5%	Phosphorus	7723-14-0
	0	(0.000015 * XX)g max	Zinc (impurity only)	7440-66-6
	0	(0.000008 * XX)g max	Iron (impurity only)	7439-89-6
	0	(0.000002 * XX)g max	Lead (impurity only)	7439-92-1
	0	(0.000038 * XX)g max	Other Impurities	
Contact - Plating	0.000145 * XX	10%	Nickel	7440-02-0
	0.000003 * XX	30%	Gold	7440-57-5
Moulding (total weight)	(0.00844 * XX) + 0.00402	6%	33% GF Nylon 9T	
Containing:	(0.00363 * XX) + 0.00173	6%	Nylon 9T	169284-22-4
	(0.00279 * XX) + 0.00133	6%	Glass Fibre	65997-17-3
	(0.00177 * XX) + 0.00844	6%	Bromopolystyrene	88497-56-7
	(0.000253 * XX) + 0.000121	4%	Additives (such as Heat stabilizer)	
Does not contain:			Antimony	

Prepared by:



Martin J Perry, BSc(Eng) MSc CEng MIET
Compliance Specialist
leadfree@harwin.co.uk

On behalf of:

