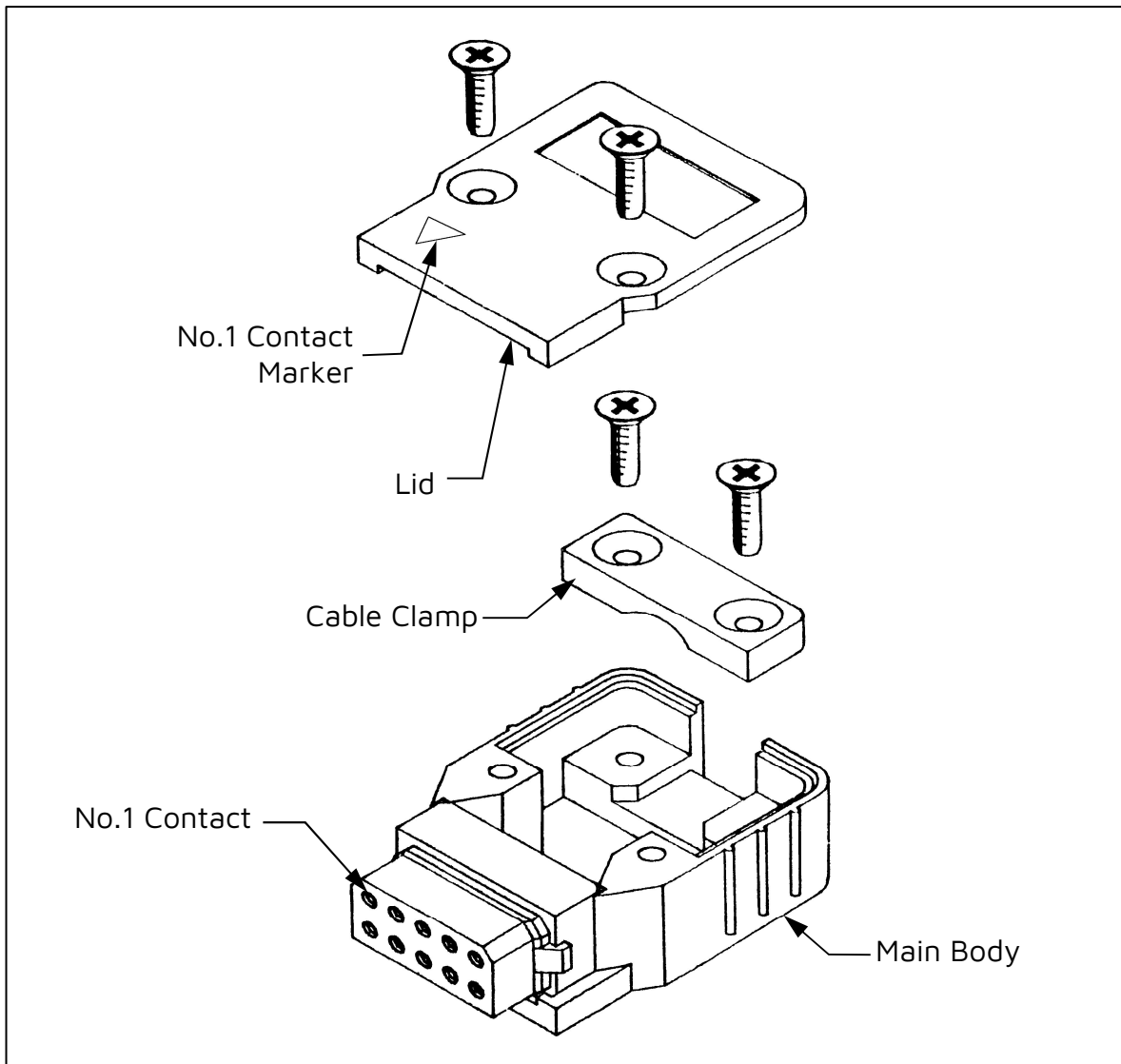


HARWIN

Instruction Sheet

IS-08

Datamate Cable Hood M80-880XX98





ASSEMBLY INSTRUCTIONS

1. Position connector into nest of main body. Ensure No.1 contact is orientated as shown, to match the No.1 contact marker on lid.
2. Guide the wires of the cable assembly through cable clamp channel.
3. Position cable clamp over wires and secure in position with the two 4.5mm long self-tapping screws supplied. **DO NOT OVER-TIGHTEN.**
4. Place lid over complete assembly and secure in place with the two 6.0mm long self-tapping screws supplied. **DO NOT OVER-TIGHTEN.**

