

Customer Information Sheet

IF IN DOUBT - ASK

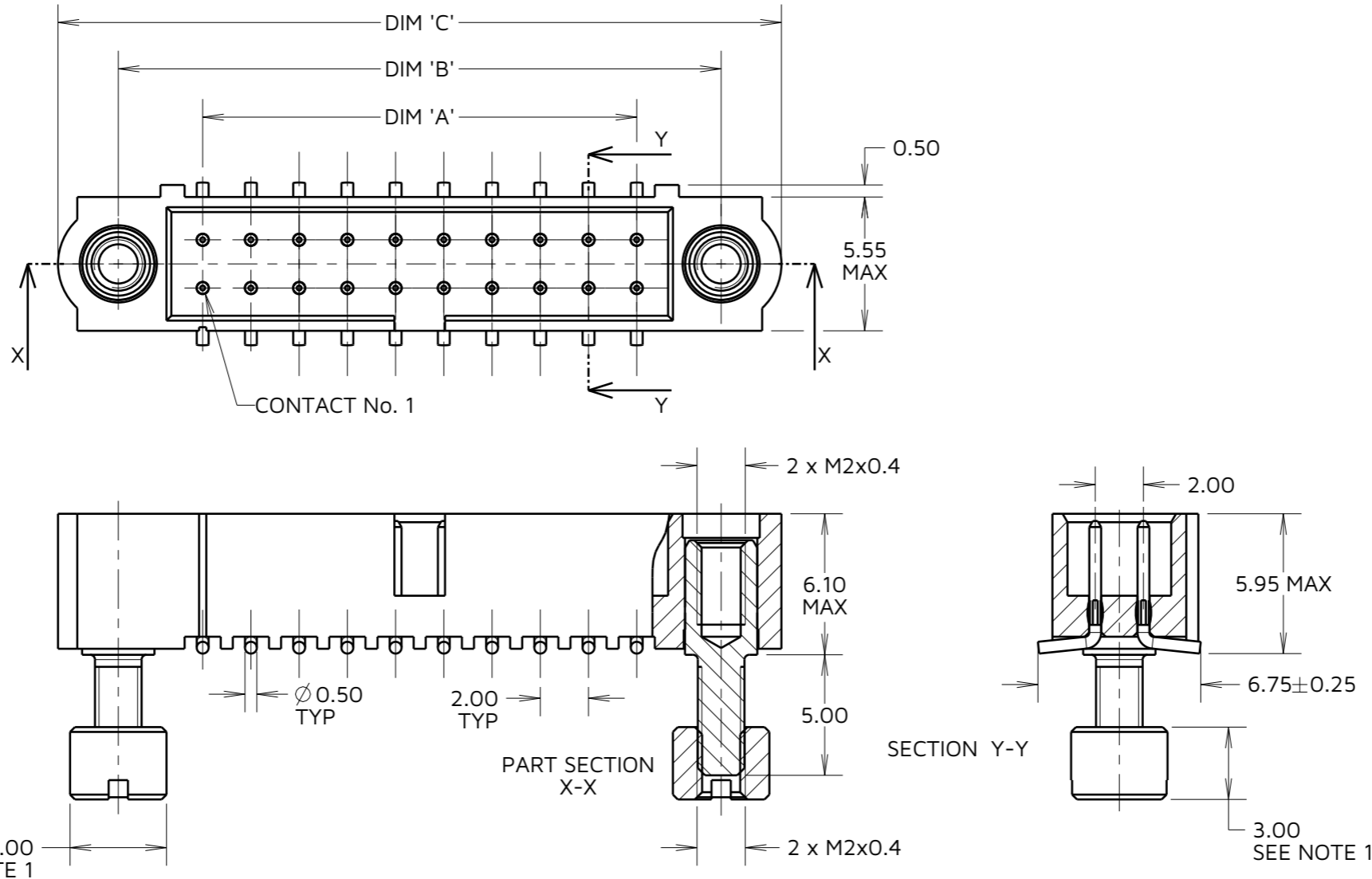
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NOT TO SCALE

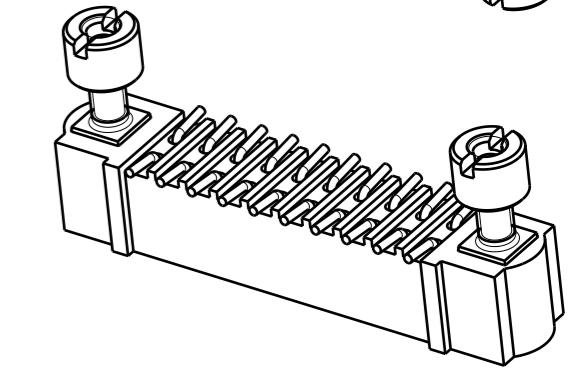
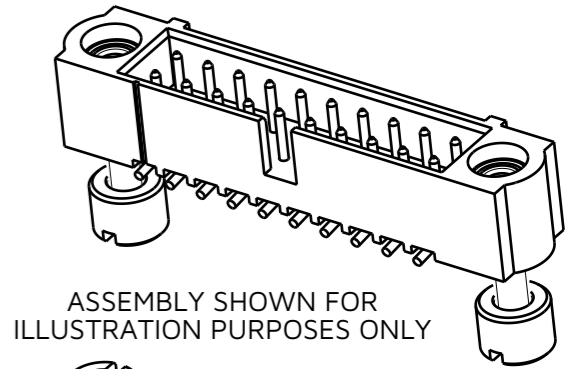
THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

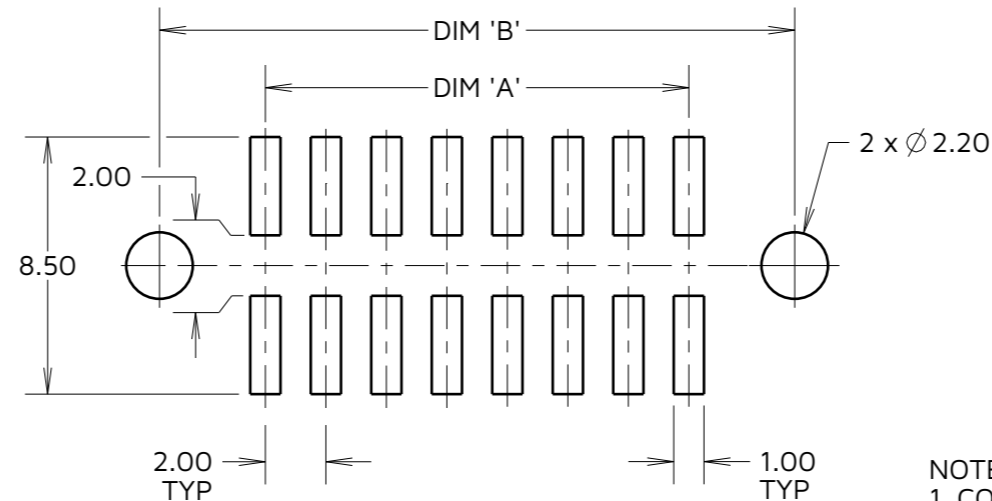
SPECIFICATIONS:
MATERIAL:
 MOULDING = GLASS-FILLED PPS,
 UL94V-0, BLACK
 CONTACT = PHOSPHOR BRONZE
 JACKSCREW = STAINLESS STEEL
FINISH (CONTACTS):
 22 = 0.75µm GOLD ON CONTACT AREA,
 3µm 90/10 TIN/LEAD ON TAILS
 42 = 0.75µm GOLD ON CONTACT AREA,
 3µm 100% TIN OVER NICKEL ON TAILS
 05 = 0.75µm GOLD ALL OVER
PACKING:
 TUBE WITH FIXINGS IN ATTACHED BAG.
 FOR COMPLETE SPECIFICATION, SEE
 COMPONENT SPEC. C005XX (LATEST ISSUE)



ORDER CODE:
M80-513XXXX
 TOTAL No. OF CONTACTS
 04 TO 50
 (EVEN NUMBERS ONLY)
FINISH
 22 - GOLD ON CONTACT AREA / TIN/LEAD ON TAIL
 42 - GOLD ON CONTACT AREA / 100% TIN ON TAIL
 05 - ALL OVER GOLD



RECOMMENDED PCB LAYOUT
 ALL TOLERANCES ±0.05 (UNLESS OTHERWISE STATED)



NOTES:
 1. CONNECTOR IS SUPPLIED WITH BOARD MOUNT NUTS
 NOT ASSEMBLED AS SHOWN. SUPPLIED LOOSE IN
 BAG ATTACHED TO PACKING TUBE.

AY	9	15.12.23	33448
NAME	ISS.	DATE	CN/CO
APPROVED: A.YEOMANS			
CHECKED: R.PORTLOCK			
DRAWN: W. J. BOURNE			
ASSEMBLY DRG:			

TABLE 1: DIMENSION CALCULATIONS	
DIMENSION	CALCULATION
DIM 'A'	TOTAL No. OF CONTACTS - 2.00
DIM 'B'	TOTAL No. OF CONTACTS + 5.00
DIM 'C'	TOTAL No. OF CONTACTS + 10.0
EXAMPLE: CONNECTOR WITH 20 CONTACTS, GOLD ON CONTACT AREA AND 100% TIN ON TAIL, M80-5132042.	
DIM 'A' = 18.00mm, DIM 'B' = 25.00mm, DIM 'C' = 30.0mm	

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TOLERANCES
 X. = ±1mm
 X.X = ±0.50mm
 X.XX = ±0.20mm
 X.XXX = ±0.01mm
 ANGLES = ±5°
 UNLESS STATED

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MATERIAL:
 SEE ABOVE

TITLE:
 DATAMATE J-TEK
 MALE VERTICAL SMT ASSY
 WITH 5mm BOARD MOUNT

DRAWING NUMBER:
 M80-513XXXX

SHT
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